



-/1 CLEARANCES OF ROLLER BEARING AXLEBOXES IN BOGIE HORNS
INITIAL CLEARANCE ON ASSEMBLY = 1/32"
ALLOWABLE WEAR IN SERVICE = 1/64"

FOR INDEX OF LEADING BOGIE SPRING GEAR SEE ARG. N^o
CME 196/13-499 REF LE12/7/100/20(4) OF 21-2-63.

T C Q 1b
TOTAL WEIGHT OF BOGIE ASSEMBLED 4 32 21

-/1 NOTE ADDED
L/F 12/10/13/45
OF 11 6A.
AMENDMENTS
WYSIGINGS

SOUTH AFRICAN RAILWAYS.
SUID-AFRIKAANSE SPOORWEE

ORDER NO. 81/3157 S. A. REFERENCE CON. N^o 389
BESTELLING N^o 81/3270 S. A. VERWYSING KON. N^o 382

CONTRACT FOR 50 LOCOMOTIVES & TENDERS CLASS 25H C
KONTRAKT VIR 50 LOKOMOTIEWE EN KOLEWAENS KLAS 25H C

CONTRACTOR'S NAME: NORTH BRITISH LOCOMOTIVE CO. LTD. GLASGOW
KONTRAKTEURNAAM: HENSCHEL & SOHN, G.M.B.H. KASSEL

CONTRACTOR'S DRAWING No. 52-3926
KONTRAKTEURSTEKENING

S. A. S. ENGINE N^o 1401-1450 BOILER N^o 10615-10644
S. A. S. LOKOMOTIEF. N^o 1401-1450 KETEL

LEADING BOGIE ARRANGEMENT.

SCALE 1 1/2" = 1'-0"
SKAAL

C. E. N^o A. 330/1
15881

INSPECTOR'S SIGNATURE DATE 21 4 1954
INSPEKTOURSHANDTEKENING DATUM

FINISH FOR MACHINED OR GROUND SURFACES		
AFWERKING VAN MASINAALBEWERKTE OF GESLYPTE VLAKKE		
ROUGH - RU	MEDIUM - MIDDELMATIG	FINE - SLIJSER